



# **INDUSTRIAL FLOORING**

▶ Durable workhorse surfaces suited to use in a wide range of demanding industrial plants and process environments.

## **Industrial Flooring Range**





Flowcrete's Industrial Flooring range has been developed to deliver the ultimate in durability and resistance for hard-wearing surfaces that stand the test of time.

Reliable formulations stand up to heavy forklift, pallet truck and pedestrian traffic, whilst boasting impressive resistance levels against aggressive chemicals, cleaning agents and spillages across a number of production areas. For areas subject to extreme temperature change or chemical attack, Flowcrete has developed Flowchem VE.

What's more, Flowcrete's Industrial flooring range offers everything from textured finishes for slip resistance to UV stability to maintain colour vibrancy. Some ranges are even available in an antistatic grade for the protection of sensitive electronic equipment, resulting in a range of flooring solutions perfect for a variety of heavy duty industrial environments.

Flowcrete's range of industrial resin flooring systems are classified by FeRFA resin types. For more information, visit www.ferfa.org.uk

## **Application Suitability**







Electronic



Aerospace



**Pharmaceutical** 



Automotive



Food and Drink Processing

## **Industrial Flooring Product Selector**











Resistant





Finish



Antistatic Properties

FeRFA Type 1 - Light Duty Floor & Wall Seal Coats

Flowseal EPW	✓			✓

#### FeRFA Type 3 - Medium Duty, High Build Floor Coatings

Flowcoat SK	<b> </b>	<b> </b>	
Flowcoat SF41	✓		
Flowcoat LXP	✓		

#### FeRFA Type 5 - Medium to Heavy Duty, Self-smoothing Floor Finishes

Flowfresh SL	✓		✓	✓	
Flowshield SL				$\checkmark$	
Flowshield LXP	✓	✓			
Flowshield LXP HD				$\checkmark$	

#### FeRFA Type 6 - Medium to Heavy Duty, Trowel-applied Resin Flooring

Peran STB	✓				✓	✓
Flowfast Quartz	✓	$\checkmark$	$\checkmark$	$\checkmark$	✓	

#### FeRFA Type 7 - Heavy Duty, Flowable Flooring

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Flowfresh MF	<b> </b>	<b>√</b>	<b>√</b>	<b>√</b>	

#### FeRFA Type 8 - Very Heavy Duty Resin Flooring

Flowfresh HF	✓	✓	✓	✓	✓	✓
Flowfresh RT	✓	✓	✓	✓	✓	✓
Mondéco Earth					✓	✓
Mondéco TZ	✓		✓	✓	✓	✓



Contains Polygiene®, a silver-ion based antimicrobial agent for superior hygiene.



Demonstrates superior resistances to sustained high temperatures.



Fast track installation and cure times in order to minimise downtime.



ESD grade available to safely dissipate the build-up of electrostatic charge.



Low slip potential in accordance with OSHA and ADA guidelines.



Excellent resistance to acids, alkalis, fats, oils and other substances.

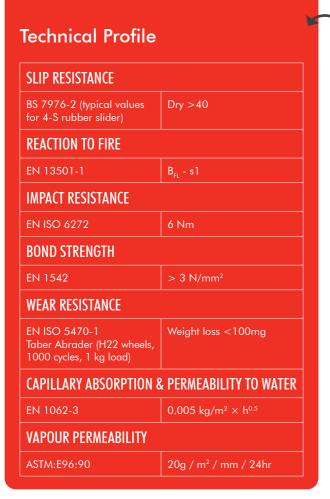


With correct maintenance, offers 10 year life expectancy or greater.



FeRFA Type: 1





# Flowseal EPW (0.12 mm)

Flowseal EPW provides a coloured, gloss or matte finish at ground level in areas of light traffic.

The seamless floor sealer is vapour permeable, allowing floors in light processing areas, storerooms and garages to breathe.



Seamless hygienic finish



Can be applied to damp substrates



Solvent free and low odour

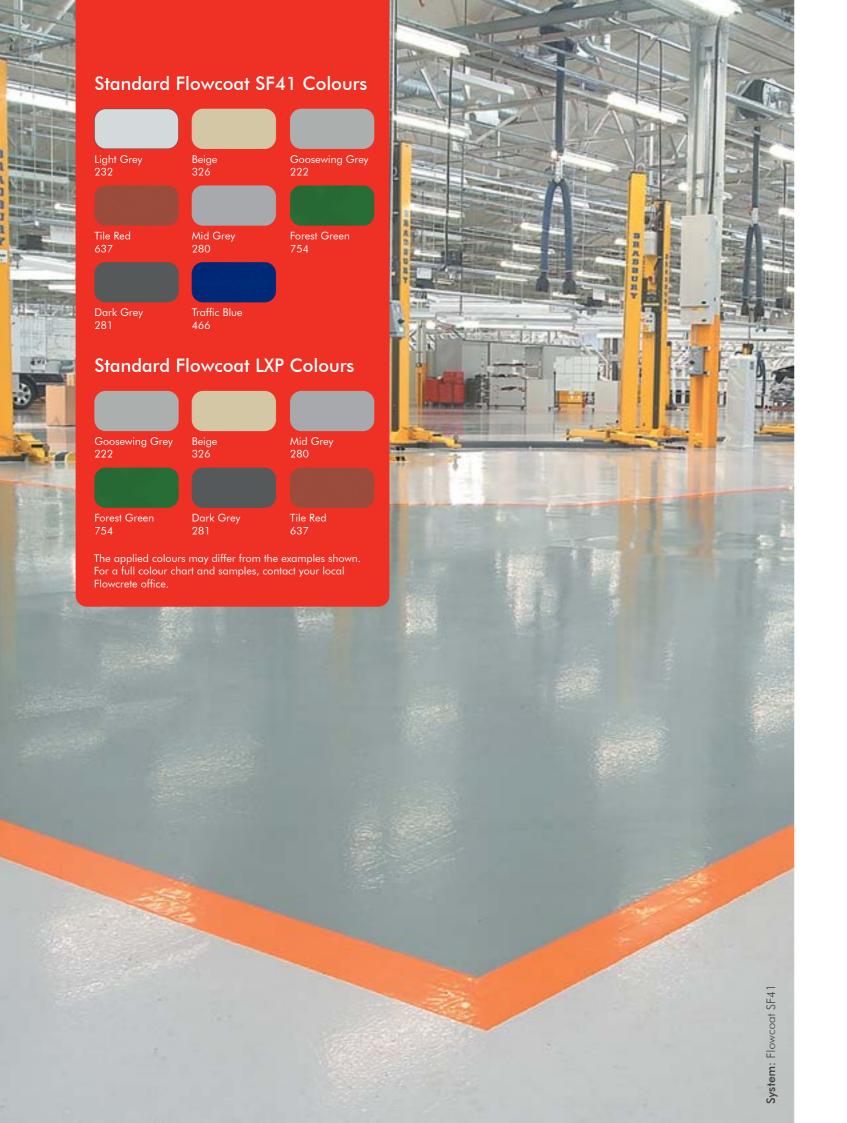


Temperature resistant up to 70°C



Cost effective solution





## Flowcoat SF41 (0.35 mm)

A high performance, solvent free, epoxy resin coating that can deliver an anti-slip profile.

Flowcoat SF41 is also hard wearing against sustained vehicle traffic, as well as chemical and abrasion resistant. A SKYDROL Aviation Fluid grade is also available as Flowcoat SK.

**""** 

Hard wearing and abrasion resistant



Aesthetically attractive with demarcation



Solvent free and low odour



Tailored anti-slip profile

#### **Technical Profile**

SLIP RESISTANCE	
BS 7976-2 (typical values for 4-S rubber slider)	Dry >40
REACTION TO FIRE	
EN 13501-1	B <sub>FL</sub> - s1
IMPACT RESISTANCE	
EN ISO 6272	10 Nm
BOND STRENGTH	
EN 1542	> 2.5 N/mm²
WEAR RESISTANCE	
EN 13892-5	Abrasion quantity < 1 cm²
CAPILLARY ABSORPTION	& PERMEABILITY TO WATER
EN 1062-3	$0.001 \text{ kg/m}^2 \times \text{h}^{0.5}$
COMPRESSIVE STRENGTH	
EN 13892-2	>80 N/mm²

# Technical Profile Flow

SLIP RESISTANCE	
BS 7976-2 (typical values for 4-S rubber slider)	Dry >40
REACTION TO FIRE	
EN 13501-1	B <sub>FL</sub> - s1
IMPACT RESISTANCE	
EN ISO 6272	13 Nm
BOND STRENGTH	
EN 1542	> 2.0 N/mm²
CAPILLARY ABSORPTION	& PERMEABILITY TO WATER
EN 1062-3	$0.001 \text{ kg/m}^2 \times \text{h}^{0.5}$
FLEXURAL STRENGTH	
EN 13892-2	>15 N/mm²
SURFACE HARDNESS	
ASTM D2240	65 (Shore D)

# Flowcoat LXP (0.7 mm)

Flowcoat LXP is a two-pack, solvent free, flexible polyurethane coating applied in a thin layer.

Typically applied in light duty processing, manufacturing and warehousing areas, the seamless system provides a chemical and abrasion resistant solution.



Flexible coating



Excellent chemical resistance



Solvent free and low odour



Tailored anti-slip profile



### **Technical Profile**

SLIP RESISTANCE

FeRFA Type: 5 SL / 7 MF Medium Duty

Dry >40
B <sub>FL</sub> - s1
15 Nm
TE CONTRACTOR OF THE PROPERTY
C (SL) / 70°C (MF) °C (SL) / 60°C (MF)
> 2.5 N/mm²
Abrasion quantity < 1 cm <sup>2</sup>
>50 N/mm² (SL) 55 N/mm² (MF)

# Flowfresh SL/MF (2, 4–6 mm)

Flowfresh SL and MF are medium duty chemically resistant, antimicrobial treated polyurethane resin finishes.

The non-tainting, non-dusting surface provides an easy-to-clean surface with impressive durability under traffic and heavy plant machinery.



Contains Polygiene® for superior hygiene



Easy to clean and sterilise



Resistant to a range of chemicals



Durable and abrasion resistant



Smooth, matte, coloured finish

# Flowshield SL (2 mm)

Flowshield SL is a self smoothing resin finish for dry process areas subject to medium to heavy traffic.

The seamless finish provides a durable surface well suited to use in areas subject to foot, trolley and pallet truck and rubber wheeled traffic.



Seamless, joint-free application



Hard wearing finish



Antistatic grade available



Easy to clean and maintain



SKYDROL grade available

#### **Technical Profile**

BS 7976-2 (typical values for 4-S rubber slider)	Dry >40
REACTION TO FIRE	
EN 13501-1	B <sub>FL</sub> - s1
IMPACT RESISTANCE	
EN ISO 6272	15 Nm
BOND STRENGTH	
EN 13892-8	> 2.5 N/mm <sup>2</sup>
WEAR RESISTANCE	
EN 13892-5	Abrasion quantity <0.5cm <sup>2</sup>
COMPRESSIVE STRENGTH	
EN 13892-2	55 N/mm²
SURFACE HARDNESS	
EN 13892-6	>400 N/mm²

### **Technical Profile**

FLEXURAL STRENGTH

Standard Colours

Goosewing Grey Beige 222 326

Dark Grey

EN 13892-2

SLIP RESISTANCE	
BS 7976-2 (typical values for 4-S rubber slider)	Dry >40
REACTION TO FIRE	
EN 13501-1	B <sub>FL</sub> - s1
IMPACT RESISTANCE	
EN ISO 6272	13 Nm (LXP) 11 Nm (LXP HD)
ELONGATION AT BREAK	
BS 6319	60% (LXP) 30% (LXP HD)
WEAR RESISTANCE	
EN ISO 5470-1 Taber Abrader (H22 wheels, 1000 cycles, 1 kg load)	Weight loss <100mg (LXP)
EN 13892-5	Abrasion quantity < 1 cm <sup>2</sup> (LXP HD)

>15 N/mm<sup>2</sup>

### Flowshield LXP/LXP HD (1.5 - 3 mm)

Solvent free, flexible polyurethane toppings typically applied in manufacturing, warehousing and packaging environments.

Flowshield LXP and its heavy duty counterpart deliver superior resistance to traffic and chemicals.



Resistant to chemicals, sugars and acids



Easy-to-clean for low maintenance



Flexible application on various substrates



Optional anti-slip profile available





## **Technical Profile**

SLIP RESISTANCE	
BS 7976-2 (typical values for 4-S rubber slider)	Dry >40
REACTION TO FIRE	
EN 13501-1	C <sub>FL</sub> - s1
BOND STRENGTH	
EN 13892-8	> 1.5 N/mm <sup>2*</sup>
COMPRESSIVE STRENGTH	
EN 6319	>40 N/mm²
FLEXURAL STRENGTH	
EN 6319	15 N/mm²
TENSILE STRENGTH	
EN 6319	10 N/mm²
WATER PERMEABILITY	
Karsten Test	Nil (Impermeable)

# Peran STB (2-5 mm)

Comprising colour stable quartz beads in a clear resin binder, Peran STB delivers an attractive, slip resistant and durable floor finish.

The hard wearing topping is typically applied in wet and dry processing areas where the floor is subject to heavy traffic and chimical spillage.



Attractive, decorative finish



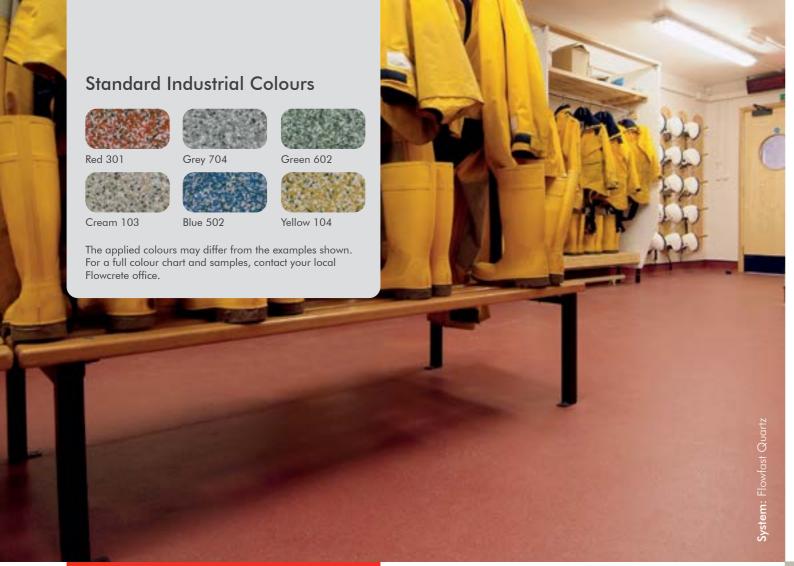
Impressive durability



Scratch, impact and chemical resistance



Superior slip resistance



## Flowfast Quartz (4 mm)

Flowfast Quartz is a methyl methacrylate (MMA), hard wearing, decorative resin floor topping.

Ideally suited to dry and wet process areas subject to heavy traffic, the fast-cure system is designed to enable fast track applications, with full system cure times of as little as two hours.

Rapid installation and cure times

Decorative colour stable quartz finish

Impressive resistance to heavy traffic

In-built anti-slip profile

#### **Technical Profile**

EN 13892-2

### **SLIP RESISTANCE** Dry >40 for 4-S rubber slider) REACTION TO FIRE B<sub>FI</sub> - s1 EN 13501-1 **IMPACT RESISTANCE** EN ISO 6272 20 Nm (HF), 21 Nm (RT) TEMPERATURE RESISTANCE Intermittent Spills: Up to 120°C Sustained Heat: -40°C to 105°C **BOND STRENGTH** EN 13892-8 > 2.5 N/mm<sup>2</sup> **WEAR RESISTANCE** EN 13892-5 **COMPRESSIVE STRENGTH**

>50 N/mm<sup>2</sup>

## Flowfresh HF/RT (6-9 mm)

Hard wearing, low odour, seamless cementitious floor screed with an antimicrobial additive for hygiene sensitive industries.

Flowfresh HF and RT feature a steam-cleanable, finely textured anti-slip profile to ensure safety underfoot, even in wet processing environments.



Contains Polygiene® for superior hygiene



Durable to withstand very heavy traffic



Good alternative to acid resistant tiles



Superior chemical resistance



## **Technical Profile**



## Mondéco Earth (7 mm)

A hygienic, epoxy resin terrazzo comprising granite and flint aggregates for superior strength.

Mondéco Earth has been developed to provide a seamless alternative to terrazzo tiles, with a highly chemical resistant finish and impressive durability underfoot.



Extremely durable



Seamless, hygienic finish



Highly chemical resistant



SLIP RESISTANCE

Taint-free to sensitive foodstuffs

### **Technical Profile**

SLIP RESISTANCE		
BS 7976-2 (typical values for 4-S rubber slider)	Dry >40	
REACTION TO FIRE		
EN 13501-1	B <sub>FL</sub> - s1	
IMPACT RESISTANCE		
EN ISO 6272	16 Nm	
EN BS 8204-1	Cat A (<0.5mm)	
TEMPERATURE RESISTANCE		
Tolerant of sustained temperatures up to 60°C		
BOND STRENGTH		
EN 13892-8w	> 2.0 N/mm²	
WEAR RESISTANCE		
EN 13892-4	Max wear depth <50μm	
BS 8204	Performance Class: Special	

#### **Technical Profile** Mondéco TZ (7 mm)



JEH REJIJIANCE		
BS 7976-2 (typical values for 4-S rubber slider)	Dry >40	
REACTION TO FIRE		
EN 13501-1	B <sub>FL</sub> - s1	
IMPACT RESISTANCE		
EN ISO 6272	20 Nm	
TEMPERATURE RESISTANCE (AT 9MM)		
Intermittent Spills: Up to 120°C Sustained Heat: -40°C to 105°C		
BOND STRENGTH		
EN 13892-8	> 2.0 N/mm²	
WEAR RESISTANCE		
EN 13892-4	Max wear depth <50µm	
COMPRESSIVE STRENGTH		
EN 13892-2	>55 N/mm²	

Mondéco TZ is a highly temperature resistant polyurethane resin terrazzo with an antimicrobial treatment.

The durable floor covering provides excellent thermal shock resistance to allow for steam cleaning, while offering an abrasion, impact and chemical resistant finish.



Contains Polygiene® for superior hygiene



Impressive chemical & impact resistance



Steam cleanable



Excellent thermal shock resistance







#### **Flowcrete**

World leader in seamless resin flooring solutions and other specialist coatings.

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